MPERIA™ V-Series

DROP-ON-DEMAND VALVE JET PRINTERS POWERED BY MPERIA®

Unequaled Reliability, Speed, and Flexibility
INCREDIBLY CLEAR, CRISP MARKS ON YOUR POROUS AND NON-POROUS SUBSTRATES WITH THE FASTEST AND MOST RELIABLE PRINTHEADS IN THE INDUSTRY

MPERIA® V-Series™ drop-on-demand valvejet printheads offer incredible print quality in flexible configurations and feature one of the fastest speeds in the industry. And because we feature the longest life printheads, your production lines continue to run at the highest efficiency.

Outstanding Reliability

+ Longest life printheads in the industry keep your line running
+ Flushing valve systems mean cleaning and maintenance are a breeze
+ Advanced printhead nozzle design allows you to install in harsh environments with confidence

Unmatched Flexibility

+ Install as your production line requires with over, under, and side firing capabilities
+ Print your mark at the required height and resolution with tilting printheads
+ Print your oversized marks easily by stacking printheads horizontally

True Scalability

+ Easily grow from one V-Series on your line to multiple V-Series printers on additional lines all driven by one controller
+ Seamlessly integrate print verification and validation without expensive middleware
+ Prevent integration headaches and complexity with a single interface controlling your V-Series and 3rd party coding technologies
Introducing MPERIA®, A Truly Universal Controller

+ Eliminate human error and rework; message and code automation all handled through a single intuitive interface
+ Grows with your business; whether adding additional printers or expanding with more production lines
+ Reduce complexity by removing unneeded middleware and 3rd party providers
+ Achieve next level productivity; seamlessly connect to your business systems

8” V-Series Bundle
The 8” V-Series bundle is a convenient turn-key packaging of all components necessary for driving up to 32 V-Series valves (i.e. 1 x 32V printhead, 2 x 16V, or 4 x 7V). Table, counter, or wall mounting available. The bundle includes an 8” MPERIA Controller, V-Link, cabling, and mounting hardware.

V-Series Printheads
V-Series printheads meet your large and small character marking requirements offering a choice of 7, 16, and 32 valves per head with mini, midi, and maxi nozzle options.

<table>
<thead>
<tr>
<th>V-Series printhead</th>
<th>Printhead type</th>
<th>Minimum character size</th>
<th>Maximum character size</th>
<th>Maximum speed</th>
<th>Maximum print distance(3)</th>
<th>3-way valve(3)</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>8000+ Maxi</td>
<td>7-Valve</td>
<td>1/4” (6.35 mm)</td>
<td>7-VALVE: 1 1/4” (31.75 mm)</td>
<td>780 ft/min(5) (240 m/min)</td>
<td>1/2” (12.7 mm)</td>
<td>16-Valve 32-Valve</td>
<td>7-VALVE: 7.52” L x 1.68” W x 4.84” H (191 x 42.7 x 123 mm)</td>
</tr>
<tr>
<td></td>
<td>16-Valve</td>
<td>3/16” (4.76 mm)</td>
<td>16-VALVE: 2 1/2” (63.5 mm)</td>
<td>400 ft/min(5) (120 m/min)</td>
<td>1/4” (6.4 mm)</td>
<td></td>
<td>16-VALVE: 7.48” L x 1.73” W x 6.26” H (190 x 44 x 159 mm)</td>
</tr>
<tr>
<td></td>
<td>32-Valve</td>
<td>3/32” (2.38 mm)</td>
<td>32-VALVE: 5” (127 mm)</td>
<td>32-VALVE: 5” (127 mm)</td>
<td>1/4” (6.4 mm)</td>
<td></td>
<td>32-VALVE: 7.48” L x 1.73” W x 8.8” H (190 x 44 x 223.4 mm)</td>
</tr>
</tbody>
</table>

Inks:
Water-based, Water-fast, Alcohol (n-propylene, isopropylene, ethenol). Ethyl Acetate, MEK, Acetone, Pigmented

(1) At 1.8 mm spacing. (2) At 1.0 mm spacing. (3) At <200 fpm. (4) IP65.3.4” Diameter x 5.2” L (87.5 x 132 mm). (5) Unique 3-way valve enables you to quickly purge solvent, minimizing maintenance and downtime.
Our Inks

Our ink formulations, cleaners, and supply systems are designed to reliably deliver optimal performance. Advanced ink circulation technology reduces waste and cost-per-mark while bulk ink options enable you to run longer for less.

We offer a wide variety of pigmented, porous and non-porous inks, small and large capacity ink delivery systems, with fast startup, ink color changes, rugged construction and reliable performance.

Print Capabilities

<table>
<thead>
<tr>
<th>V-SERIES PRINTHEAD</th>
<th>MAXIMUM SPEED</th>
<th>PRINTHEAD TYPE</th>
<th>MINIMUM CHARACTER SIZE</th>
<th>MAXIMUM CHARACTER SIZE</th>
<th>MAXIMUM PRINT DISTANCE³</th>
</tr>
</thead>
<tbody>
<tr>
<td>8000+ Maxi</td>
<td>780 fpm(1)</td>
<td>7-Valve</td>
<td>1/4” (6.35 mm)</td>
<td>7-Valve: 1 1/4” (31.75 mm)</td>
<td>1/2” (12.7 mm)</td>
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<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>32-Valve</td>
<td>2 1/2” (63.5 mm)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>8000+ Midi</td>
<td>400 fpm(2)</td>
<td>16-Valve</td>
<td>3/16” (4.76 mm)</td>
<td>16-Valve: 2 1/2” (63.5 mm)</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>32-Valve</td>
<td>5” (127 mm)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>8000+ Mini</td>
<td>400 fpm(2)</td>
<td>1/4” (6.357 mm)</td>
<td>3/32” (2.38 mm)</td>
<td>32-Valve: 5” (127 mm)</td>
<td>1/4” (6.357 mm)</td>
</tr>
</tbody>
</table>

(1) At 1.8 mm spacing
(2) At 1.0 mm spacing
(3) At <200 fpm

Matthews Marking Systems is a global supplier of marking and coding solutions for product identification, branding, and traceability. Our customers trust us to help them achieve increased productivity while driving bottom line improvement with reliable systems for any application. With over 160 years of marking and coding experience, we’ve established a global reputation as a premier innovator helping customers succeed in industrial and consumer goods packaging industries.